

IN THE CLAIMS

Please cancel claims 1-16, amend claim 17, and add new claim 19. Claim 18 remains as an original claim in the application. Stricken out or double bracketed material is deleted, underlined material is added. The amendments are as follows:

Cancel claims 1-16

17. (Currently Amended) The process of claim ~~[[16]]~~19 wherein the step of printing comprises the step of screen printing.

18. (Original) The process of claim 17 wherein the step of screen printing comprises the steps of printing multiple colors.

19. (New) A process for imparting a simulated patina appearance to a copper substrate comprising the steps of:

selecting a colorant having the desired initial patina color tone; and

producing a noncontinuous layer of said colorant on a surface of the copper substrate to provide the appearance of patination of the desired tone via interspersed spots of said colorant, the remaining portion of said substrate

being exposed for natural patination, the step of producing comprising the step of printing said colorant on said copper substrate surface.